

Fíg. 4

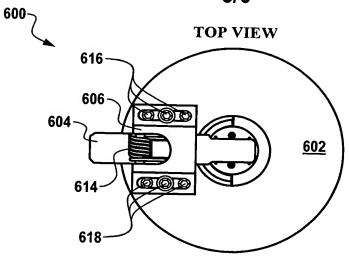
**500**7 TACK WELDING WITH LOW LASER POWER <u>502</u> **INITIATE 3 SETS OF** STITCH WELDS <u>504</u> FIRST SET OF STITCH **WELDS** <u>506</u> SECOND SET OF STITCH **WELDS** <u>508</u> THIRD SET OF STITCH WELDS <u>510</u>

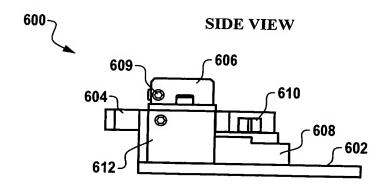
Fíg. 5

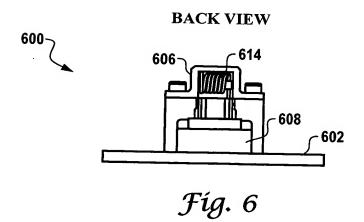
FINAL WELDING

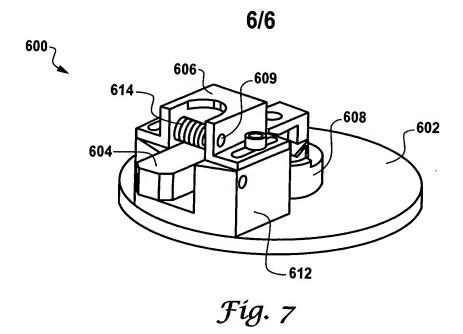
<u>512</u>

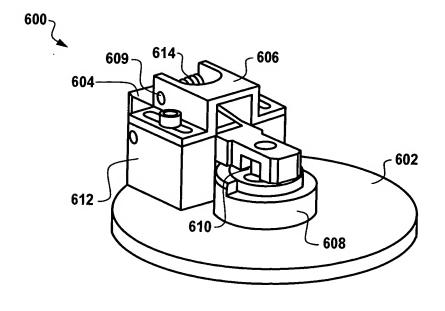












Fíg. 8